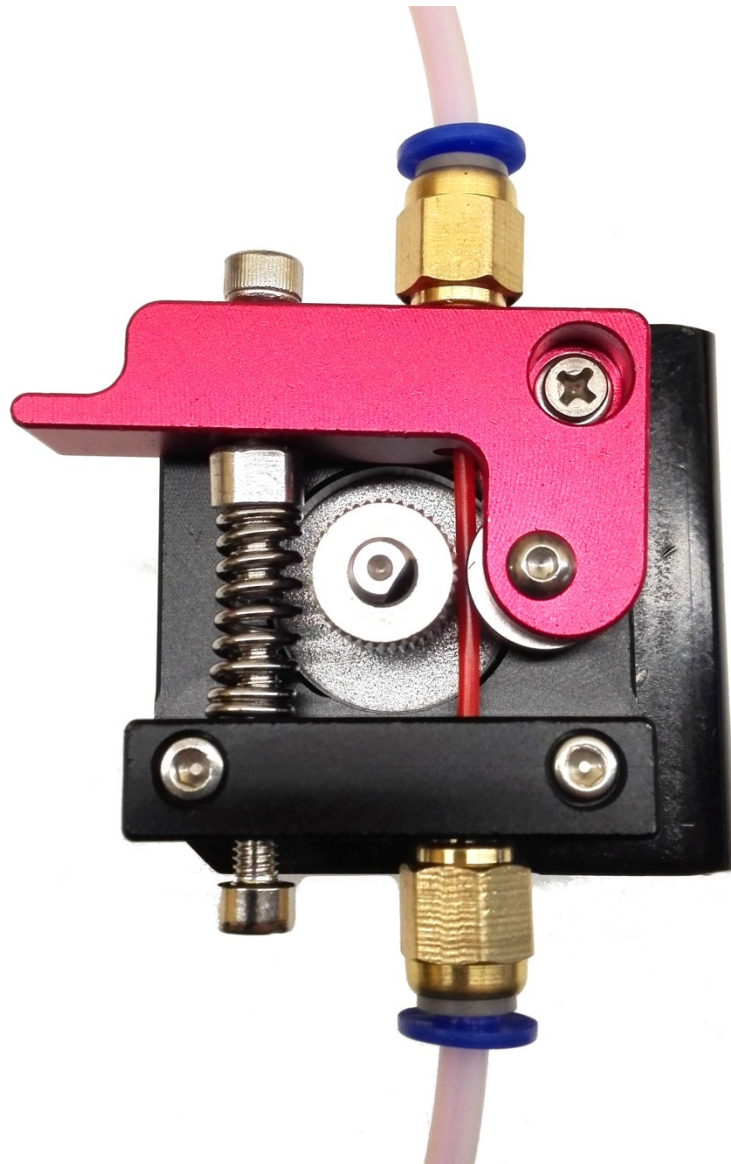




Simple Cold End Build manual



1. Mount the extruder plate at the final position.



2. Mount the motor plate to the extruder plate and the stepper motor using the black screw.



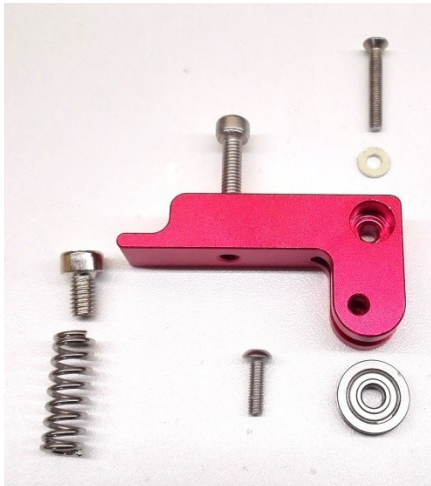
3. Use the two hex screws to fix the motor plate.



4. Place the driver gear onto the motor shaft and align these with the filament hole.



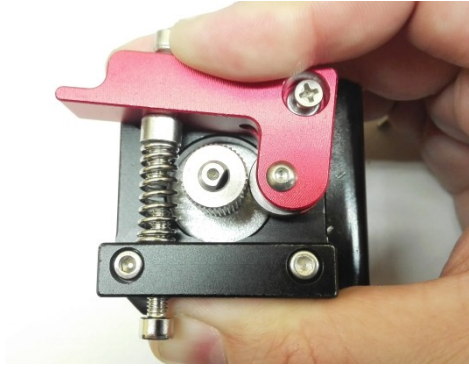
5. Prepare the hinge so it can be mounted at once.



6. Fix the bearing, but not too tightly.



7. Mount the hinge to the extruder plate, this may take a bit of force to to the spring. Fix the spring into position using the hex screw on the bottom of the motor plate.



8. Screw the pneufit couplings into the hinge and motor plate. Place the PTFE tubing into the pneufit couplings.

